



## Formulation

### 2K Solventborne Epoxy Primer HALOX® 550 WF, 700

Component A	% Wt./Wt.	Class	Supplier
EPON 828	20.22	Resin	Hexion
Xylene	2.87	Solvent	
Dowanol PMA	3.33	Solvent	Dow
Diacetone Alcohol	3.74	Solvent	Solvay
Bentone SD-2	0.71	Rheology Modifier	Elementis
HALOX® 550 WF	2.99	Corrosion Inhibitor	ICL
Anti-Terra U 80	0.35	Wetting & Dispersing	BYK
Cymel U-216-8	0.19	Crosslinking agent	Allnex
Tiona 595	6.47	Pigment	Cristal
HALOX® 700	10	Corrosion Inhibitor	ICL
Nyad M 1250	36.9	Extender	Imerys
MEK	1.5	Extender	

**High speed disperse to 4+ Hegman grind**

#### **Component B**

EPIKURE 3175	10.73	Hardener	Hexion
<b>TOTAL</b>	<b>100</b>		

Formula Constants		Formula Properties	
% Solids/Wt.	76.51	Density lbs./gal.	12.03
% Solids/Vol.	63.81	KU Visc. @ R.T.	80-90
VOC g/l	182.2		

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